



MASTER

SCHEDA TECNICA DI MONTAGGIO

Empire

<http://www.masteritaly.com>

MOVIMENTAZIONE BIDIREZIONALE PER FACCIATA
BIDIRECTIONAL GEARBOX FOR CURTAIN WALL



Art. 3633

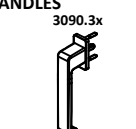


Art. 3633S

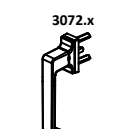


FACCIATA CONTINUA
CURTAIN WALL

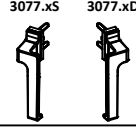
MANIGLIE HANDLES



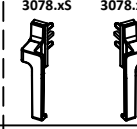
3090.3x



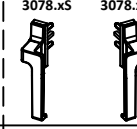
3072.x



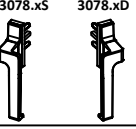
3077.xS



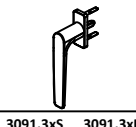
3077.xD



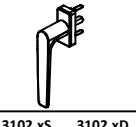
3078.xS



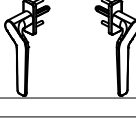
3078.xD



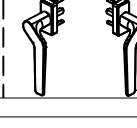
3091.3x



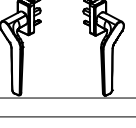
3100.x



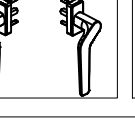
3091.3xS



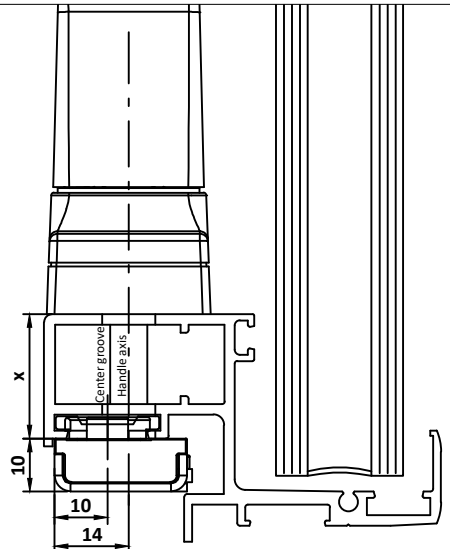
3091.3xD



3102.xS

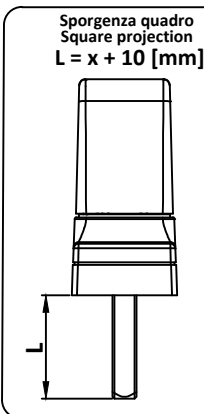


3102.xD

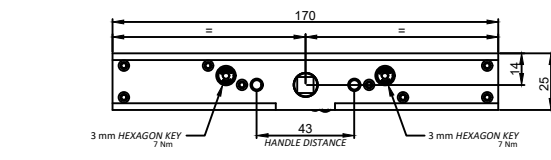


Center groove
Handle axis

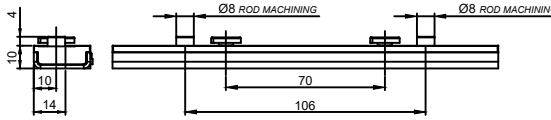
Sporgenza quadro
Square projection
 $L = x + 10$ [mm]



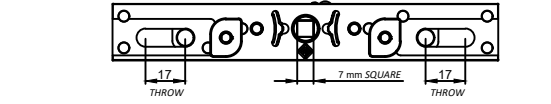
CARATTERISTICHE DI PRODOTTO PRODUCT CHARACTERISTICS



170
43
3 mm HEXAGON KEY 7 Nm
HANDLE DISTANCE
3 mm HEXAGON KEY 7 Nm



10
10
14
Ø8 ROD MACHINING
70
106

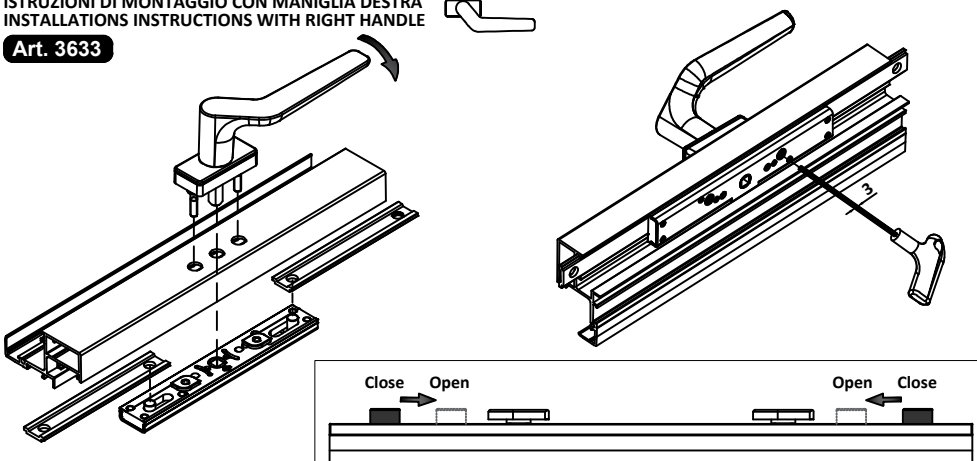


17
7 mm SQUARE
17
THROW
THROW

Corrosion resistance UNI EN 1670: Class 5
Durability to UNI EN 1191: Class 4

ISTRUZIONI DI MONTAGGIO CON MANIGLIA DESTRA INSTALLATIONS INSTRUCTIONS WITH RIGHT HANDLE

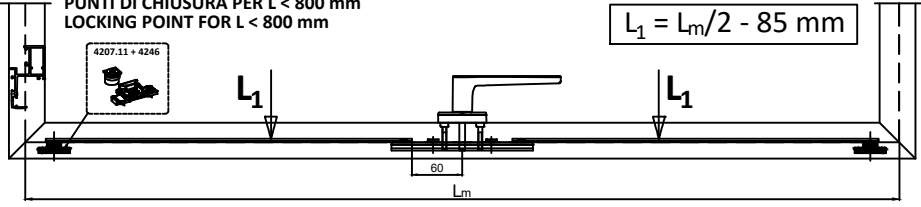
Art. 3633



Close → Open Open ← Close

PUNTI DI CHIUSURA PER L < 800 mm LOCKING POINT FOR L < 800 mm

$L_1 = L_m/2 - 85$ mm

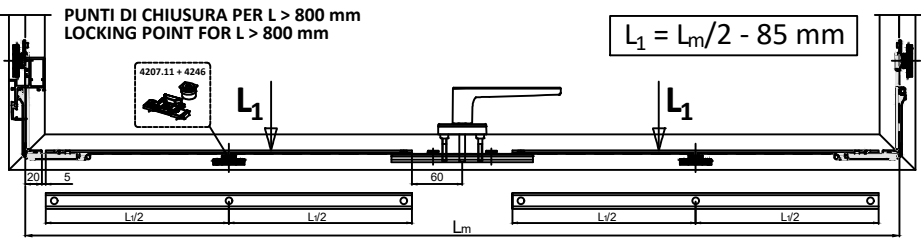


4207.11 + 4246

60
 L_m

PUNTI DI CHIUSURA PER L > 800 mm LOCKING POINT FOR L > 800 mm

$L_1 = L_m/2 - 85$ mm

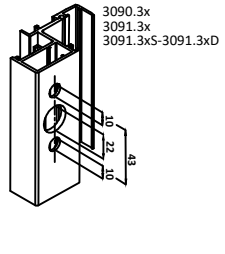


4207.11 + 4246

20 5 60
 L_m

$L/2$ $L/2$ $L/2$ $L/2$

LAVORAZIONI MACHINING

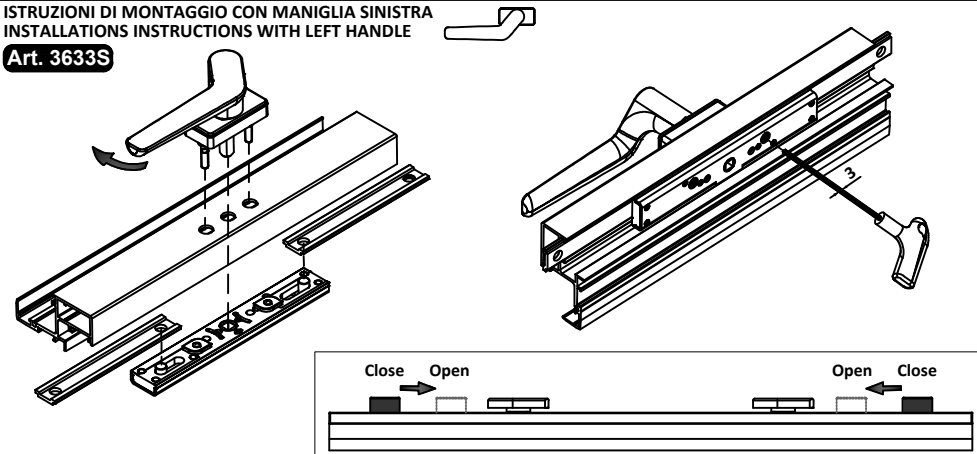


3090.3x
3091.3x
3091.3xS-3091.3xD

10 22 43

ISTRUZIONI DI MONTAGGIO CON MANIGLIA SINISTRA INSTALLATIONS INSTRUCTIONS WITH LEFT HANDLE

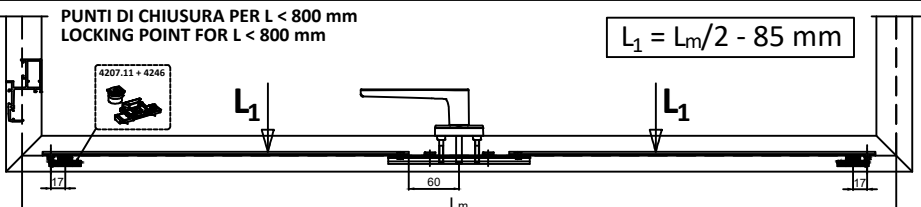
Art. 3633S



Close → Open Open ← Close

PUNTI DI CHIUSURA PER L < 800 mm LOCKING POINT FOR L < 800 mm

$L_1 = L_m/2 - 85$ mm

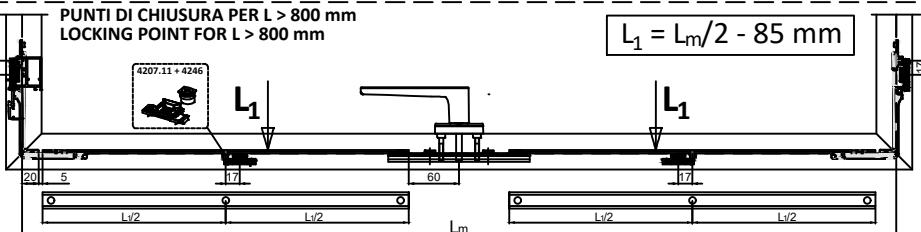


4207.11 + 4246

17 60
 L_m

PUNTI DI CHIUSURA PER L > 800 mm LOCKING POINT FOR L > 800 mm

$L_1 = L_m/2 - 85$ mm

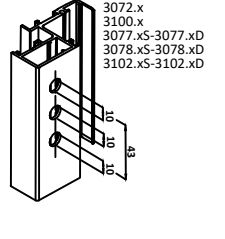


4207.11 + 4246

20 5 17 60 17
 L_m

$L/2$ $L/2$ $L/2$ $L/2$

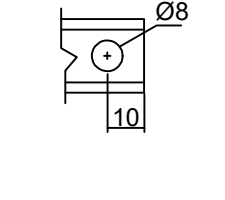
LAVORAZIONI ASTINE RODS MACHINING



3072.x
3100.x
3077.xS-3077.xD
3078.xS-3078.xD
3102.xS-3102.xD

10 10 10 10 43

LAVORAZIONI ASTINE RODS MACHINING



Ø8
10